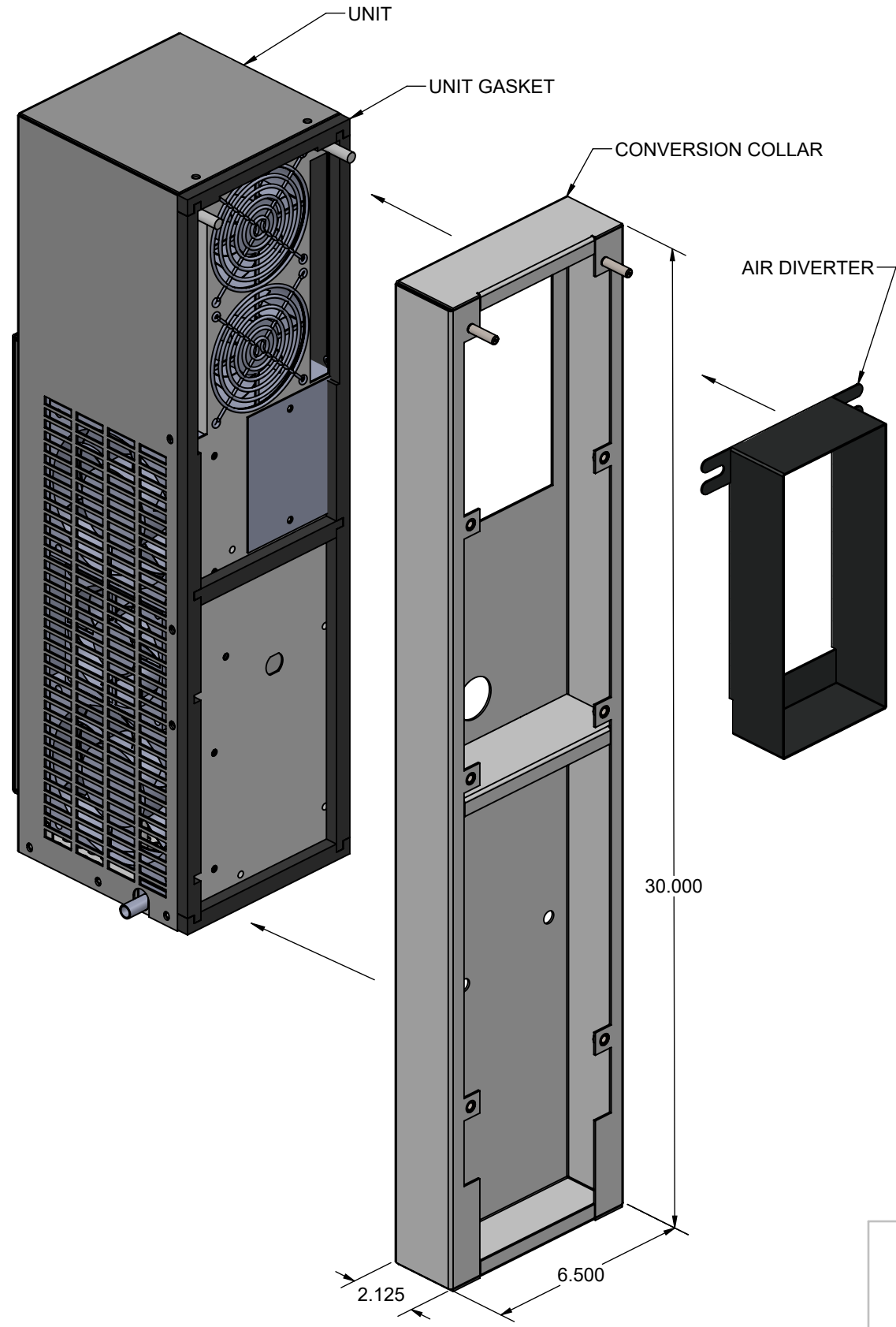


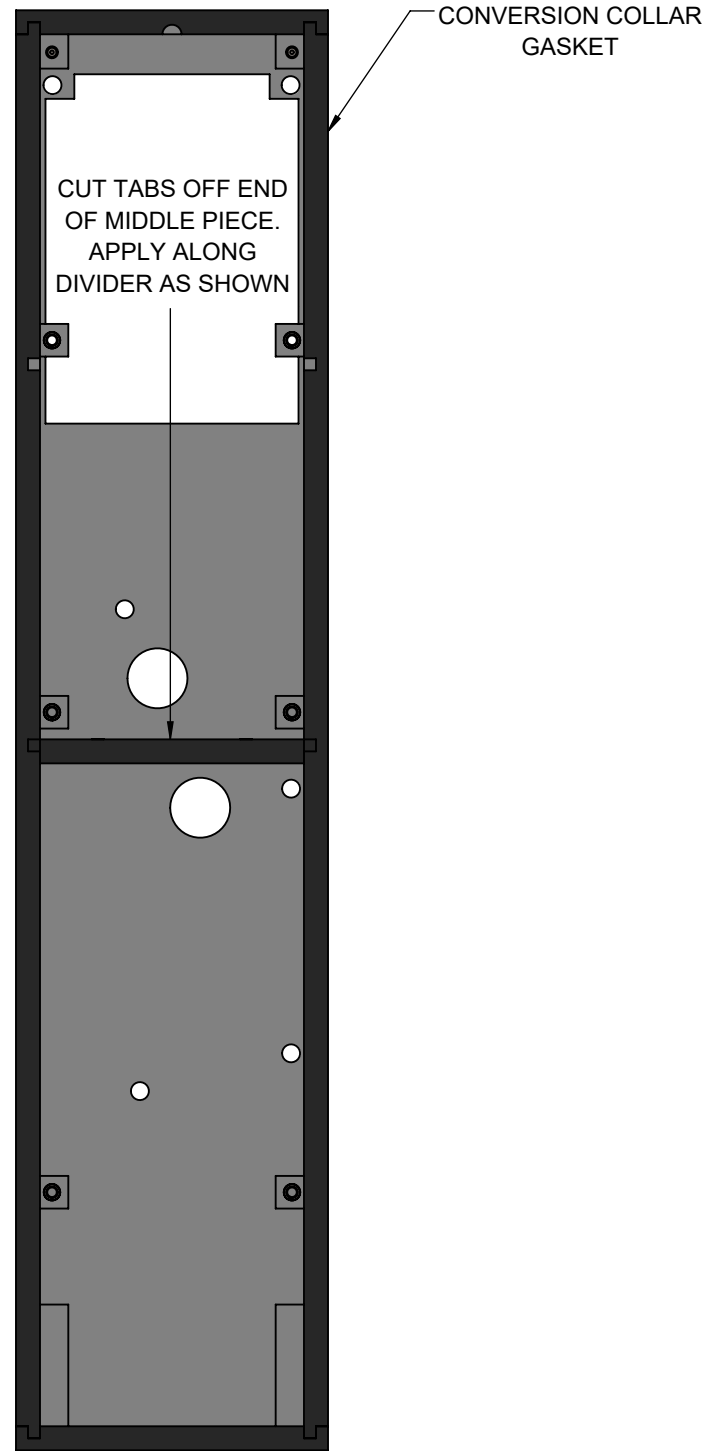
STEP 1

ENSURE UNIT GASKET IS APPLIED PROPERLY
MOUNT CONVERSION COLLAR AND AIR DIVERTER TO UNIT AS SHOWN USING PROVIDED HARDWARE.
COMPRESS THE UNIT GASKET TO HALF OF ITS THICKNESS.



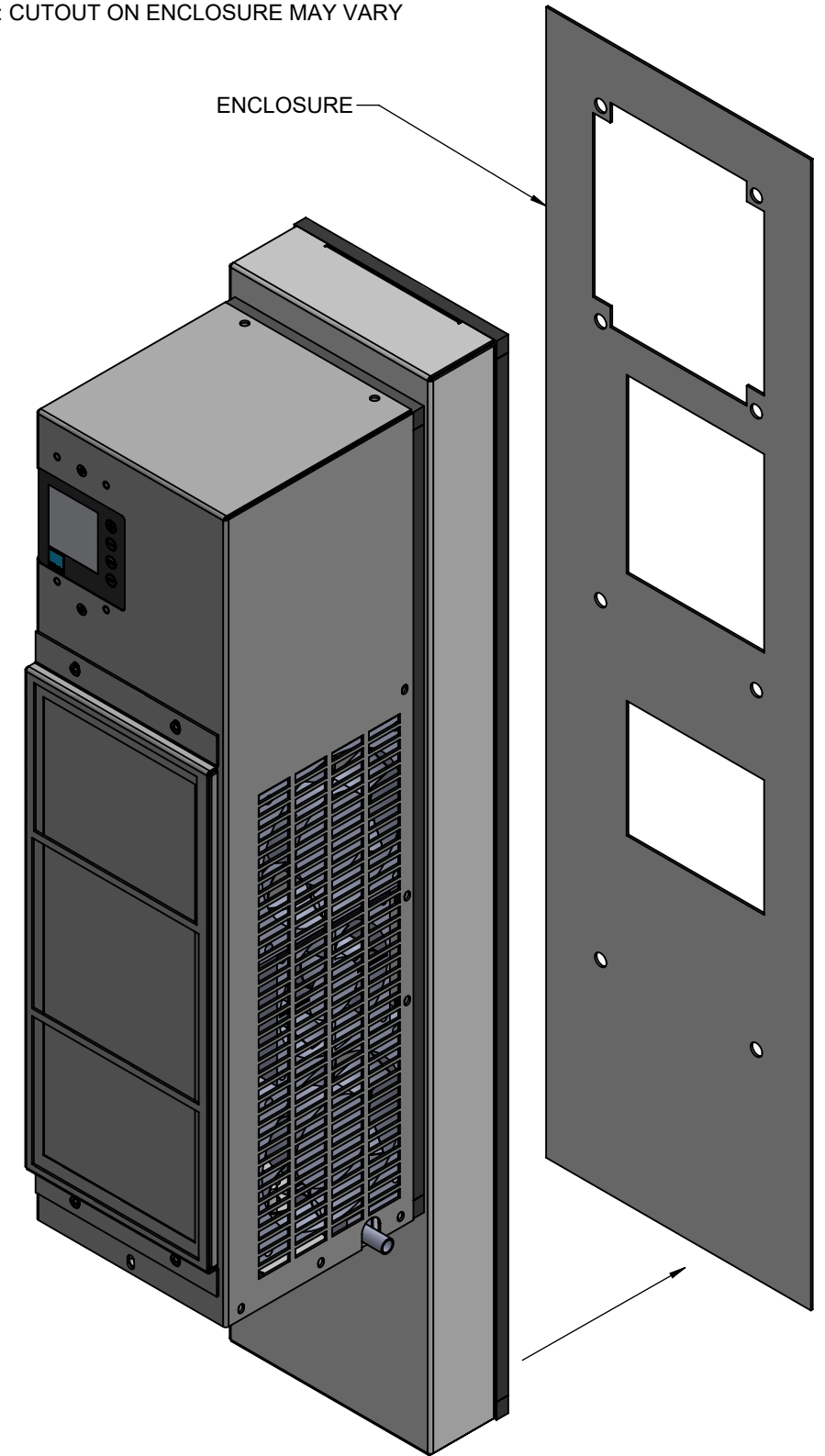
STEP 2

APPLY CONVERSION COLLAR GASKET AS SHOWN
NOTE: UNIT AND AIR DIVERTER HIDDEN FOR CLARITY



STEP 3

MOUNT UNIT, CONVERSION COLLAR, AND AIR DIVERTER TO ENCLOSURE AS SHOWN USING PROVIDED HARDWARE.
COMPRESS THE CONVERSION COLLAR GASKET TO HALF OF ITS THICKNESS.
NOTE: CUTOUT ON ENCLOSURE MAY VARY



A	INITIAL DRAFT	NAT	12/8/2021						
REV	REVISION	CHG	DATE	APP	DATE	CN #			

ITEM NUMBER	N/A
MATERIAL	N/A
EST WT:	lbs
DRAWN BY	NAT

USED ON	IQ12-15-1800VXS TO IQ2200MM
DATE	12/8/2021
SCALE	1:4

UNLESS OTHERWISE SPECIFIED TOLERANCES	
X	±.060
.XX	±.030
.XXX	±.015
FRACTIONAL	±1/16
ANGULAR	±1/2°
SURFACE FINISH	63
DO NOT SCALE DRAWING DIMENSIONS ARE INCHES	

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DESCRIPTION
IQ12-15-1800VXS TO IQ2200MM CONVERSION COLLAR INSTRUCTION

DRAWING NUMBER
IQ352894

REV
A